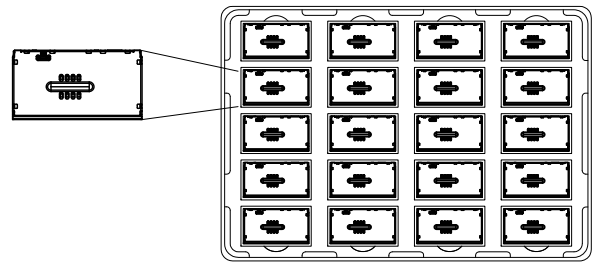


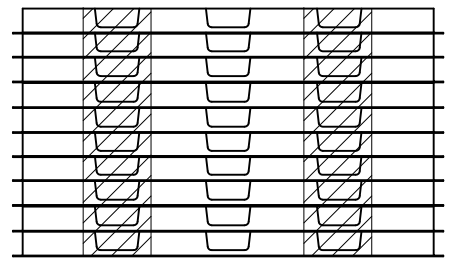
包裝作業規範

包裝作業圖示及說明 (PACKING OPERATION DIAGRAM & INSTRUCTION)

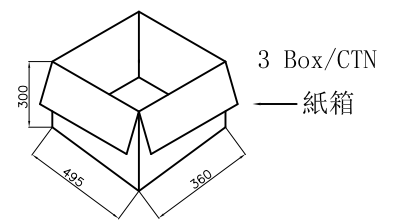
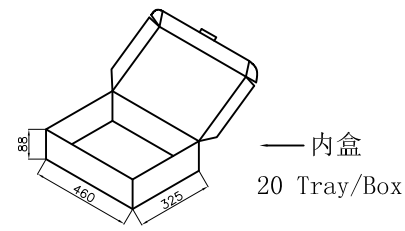
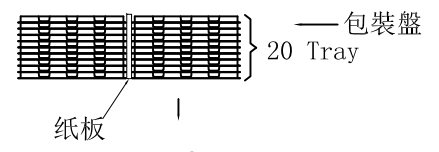
- 一.
- 1) 將成品一一放入包裝盤內, 依同一方向放入 .
 - 2) 包裝時, 如圖所示 .
 - 3) 一個包裝盤放置 20 個成品 .



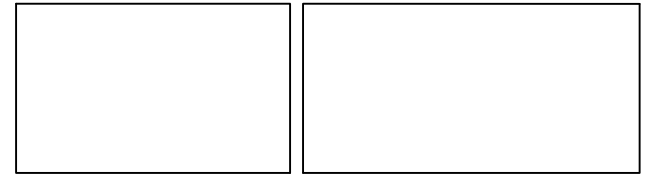
- 二.
- 1) 將放滿成品的包裝盤依同一方向一層層疊好, 11個包裝為1捆, 最上面一個包裝盤作為上蓋, 不放置成品.
 - 2) 用塑膠薄膜纏繞筒易打包 .
 - 3) 如圖所示 .



- 三.
- 1) 每內盒需放置 1 捆包裝盤 .
 - 2) 每箱放置 3 個內包裝盒 .
 - 3) 每箱放置 1200 PCS 的成品 .
 - 4) 將成品放置塑膠袋內, 上下面各放一包乾燥劑, 包裝完後再裝箱 .



- 四.
- 1) 用TAPE將紙箱封實 .



備註 (REMARK)

1. 若有未裝滿之零數箱, 必須以緩衝材塞滿 .

GENERAL	TOLERANCE	DWG.NO.	FILE.NO.	PART.NO.	PART.NO.	DRAWN	DRAWN	UNIT	UNIT	SCALE	SCALE
X.±0.50	x. °± 5°	REV.	REV.	TITLE	TITLE	CHECKED					
.X±0.38	.x °± 2°	SIZE		SHEET	SHEET	APPROVED					
.XX±0.25	.xx ± 1°	A4									